



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000751

K10003

Job Sheet 171257



Part No: K10003

Job Qty: 6 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP: 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ IPP
Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified: DD IPP
Rev: O 11.03.11 per dsi9536 DD ver: EC IPP REV: P 12.01.23 AS PER ECN11-684 VERF: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 15 2018
110	Packaging	6 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-5		FEB 15 2018
120	QC	6 pcs	2/9/18	2/9/18	0.00	0.00	QC4		
125	DC	6 pcs	2/9/18	2/9/18	0.00	0.00	DC		
130	Packaging	6 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		
140	QC21-FG	6 Ea	2/9/18	2/9/18	0.00	0.00	QC21		

Part Op 125 - Create White labels only per PPP K10003 CHG 0010
Descriptions:

FEB 15 2018
FEB 15 2018
FEB 20 2018
21
F9/29



Container No: **S042591**



Saddles

PART NO: **K10003**
Serial No/Batch: **S042591**
Revision:
Operation:
Change No:

Start up Operation 02/15/18

Job No: 171257

Dart Aerospace Ltd.
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	48 Ea (8 ea)	90-Start up Operation	
AN4-6A	Bolt	96 Ea (16 ea)	90-Start up Operation	
AN4C46A	Bolt	24 Ea (4 ea)	90-Start up Operation	
AN6-12A	Bolt	48 Ea (8 ea)	90-Start up Operation	
D2570	Bushing	144 Ea (24 ea)	90-Start up Operation	
D2571	Saddle, Fwd, Out	6 Ea (1 ea)	90-Start up Operation	
D2572	Saddle, Fwd, In	6 Ea (1 ea)	90-Start up Operation	
D2573	Saddle, Aft, Out	6 Ea (1 ea)	90-Start up Operation	
D2574	Saddle, Aft, In	6 Ea (1 ea)	90-Start up Operation	
D2747	Set Screw	24 Ea (4 ea)	90-Start up Operation	
D2876	Saddle Spacer	12 Ea (2 ea)	90-Start up Operation	
D2877	Saddle Spacer	12 Ea (2 ea)	90-Start up Operation	
D3405-041	Ground Handling Lug	6 Ea (1 ea)	90-Start up Operation	
D3405-043	Ground Handling Lug	6 Ea (1 ea)	90-Start up Operation	
D3407-041	Tow Ring	6 Ea (1 ea)	90-Start up Operation	
D3417-5	Washer	12 Ea (2 ea)	90-Start up Operation	
D3456-1	Washer	6 Ea (1 ea)	90-Start up Operation	
D3533-1	Set Screw	12 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	144 Ea (24 ea)	90-Start up Operation	
MS21043-4	Nut	30 Ea (5 ea)	90-Start up Operation	
NAS1149D0463J	Washer	192 Ea (32 ea)	90-Start up Operation	
NAS1149D0663J	Washer	48 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	48	100	0
	AN4-6A	96	419	0
	AN4C46A	24	269	0
	AN6-12A	48	145	0
	D2570	144	166	0
	D2571	6	14	0
	D2572	6	12	0
	D2573	6	18	0
	D2574	6	14	0
	D2747	24	172	0
	D2876	12	29	0
	D2877	12	18	0
	D3405-041	6	23	0
	D3405-043	6	14	0
	D3407-041	6	19	0
	D3417-5	12	37	0
	D3456-1	6	107	0
	D3533-1	12	54	0
	MS21042L4	144	1,735	0
	MS21043-4	30	1,179	0
	NAS1149D0463J	192	3,126	0
	NAS1149D0663J	48	1,005	0

Part Specifications

Specifications could not be found.



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Master Unit 000751

Containers on Master Unit 000751				
Serial No	Part No	Customer Part No	Status	Quantity
S001520	AN4-51A		Allocated	17
S019398	AN4-51A		Allocated	28
S041500	AN4-51A		Allocated	3
S041485	AN4-6A	AN4-6A	Allocated	96
S041482	AN4C46A	AN4C46A	Allocated	24
FM138040.81	AN6-12A		Allocated	42
S000539	AN6-12A		Allocated	3
S041471	AN6-12A		Allocated	3
S030004	D2570	D2570	Allocated	23
S036732	D2572		Allocated	4
S041463	D2747		Allocated	24
S041454	D2876		Allocated	12
F164483	D2877		Allocated	8
F165296	D2877		Allocated	2
S041392	D3405-041	D3405-041	Allocated	6
S041390	D3405-043	D3405-043	Allocated	6
S041383	D3407-041		Allocated	6
S041379	D3417-5	D3417-5	Allocated	12
S041346	D3456-1	D3456-1	Allocated	6
S041338	D3533-1		Allocated	12
S041327	MS21042L4	MS21042L4	Allocated	144
S041322	MS21043-4	MS21043-4	Allocated	30
S041526	NAS1149D0463J	NAS1149D0463J	Allocated	192
S041307	NAS1149D0663J		Allocated	48

S042332 D2574 6x S042332
 D2573 2x S005573 (x2) S042331 (x2) 8864326
 D2572 2x S042330 x4 S036732
 D2571 6x



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Master Unit 000751

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Containers on Master Unit 000751				
Serial No	Part No	Customer Part No	Status	Quantity
S042588	D2570	D2570	Allocated	121
F164483	D2877		Allocated	8
F165296	D2877		Allocated	2
S042587	D2877		Allocated	2